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54 Apparatus for distributing gobs in a bottle making machine.

57 A gob distributing apparatus having a gob feeder, a scoop for selectively connecting the feeder to desired immovable chutes of a bottle making machine, and an actuator of the scoop. The scoop (20, 25) has rollers (30) which are provided on the scoop and a rotatable spiral cam (40, 45) which is engaged by the rollers, so that the rotation of the cam causes the scoop to rotate in order to selectively connect the chutes and the feeder.

EP 0 273 559 A1

"APPARATUS FOR DISTRIBUTING GOBS IN A BOTTLE MAKING MACHINE"

This invention relates to an apparatus for distributing gobs, and more precisely to an improved apparatus for actuating a scoop in a gob distributing apparatus.

Generally speaking, a bottle making machine has a feeder which feeds gobs (raw materials of gobs of glass) and a gob forming machine which usually has about eight working sections to receive the gobs from the feeder.

A gob distributing apparatus to which the present invention is directed has an arcuate scoop which is located below the feeder to receive the gobs and which is rotated within a predetermined angular displacement to selectively connect stationary chutes which are provided in the working sections in a concentric arrangement to the feeder so as to distribute and feed the gobs to the working sections in a predetermined order.

In a conventional gob distributing apparatus, an actuator for rotating the scoop has a worm wheel which lies in a horizontal plane and is provided on an outer periphery of a vertical shaft portion thereof which is rotatably supported by a body of the apparatus, and a worm which meshes with the worm wheel and which is driven by a servo-motor.

However, the worm has, as is well known, a drawback because it has a large sliding contact surface area which results in a large friction loss. Accordingly, the worm needs a large and powerful drive. Furthermore, due to frictional wear of the contact surface of the worm, a positional deviation tends to occur between the worm and worm wheel, resulting in decreased endurance.

There is also known a gob distributing apparatus which has an annular spur gear provided on an outer periphery of the vertical shaft portion which is rotatably supported by the body of the apparatus and which lies in a horizontal plane and a rod with a rack which engages with the spur gear. The rod reciprocally moves in the direction of its length to actuate the scoop. The rod has at its one end a threaded nut in which a threaded shaft is screwed. The threaded shaft is connected to a servo-motor, so that the rod can be reciprocally moved by the servo-motor through the threaded shaft.

In this known apparatus, the drive can be made small and the possibility of a positional deviation between the spur gear and the rack can be decreased due to a small contact surface between the spur gear and the rack and only a low power drive is needed, in comparison with the first mentioned known apparatus having a worm and a worm wheel.

However, the second known apparatus needs a relatively complex mechanism for converting the

rotational movement of the servo-motor into reciprocal movement of the rod, and a ball screw or the like for ensuring a linear movement of the rack, resulting in a large and expensive apparatus.

The primary object of the present invention is, therefore, to provide a simple and small gob distributing apparatus in a bottle making machine in which a scoop can be easily and accurately controlled.

In order to achieve the object mentioned above, according to the present invention, there is provided an apparatus for distributing gobs, having a feeder which feeds the gobs and a scoop which is actuated to distribute the gobs to desired chutes in a predetermined order, wherein said scoop has a vertical shaft portion which is rotatably supported by a body of the apparatus and which is provided, on its outer periphery, with a plurality of concentrically located rollers and wherein the apparatus comprises a cylindrical cam which has a spiral projection or groove which is engaged by the rollers, the cam being connected to a servo-motor and being perpendicular to the vertical shaft portion.

With this arrangement, when the cylindrical cam is rotated by the servo-motor, the rollers roll on a spiral cam surface provided by the spiral projection or groove of the cam. The movement of the rollers on and along the spiral cam surface causes rotational movement of the vertical shaft portion of the scoop to bring the scoop to a desired angular position.

The invention is hereinafter described in detail, with reference to the accompanying drawings, in which;

Fig. 1 is a partial sectional plan view of a gob distributing apparatus according to the present invention;

Fig. 2 is a sectional side view of Fig. 1; and, Fig. 3 is an enlarged view of a portion A in Fig. 2.

The gob distributing apparatus of the invention which is generally shown at 10 in Figs. 1 and 2 can form two bottles at one time and accordingly has a pair of scoops 20 and 25, and a pair of cylindrical cams 40 and 45 which are connected to a common servo-motor 50. It goes, however, without saying that the gob distributing apparatus essentially can have only one scoop and only one cylindrical cam to form one bottle at one time to achieve the object of the present invention.

The gobs M which are successively discharged by a feeder 60 are received by the scoops 20 and 25 which can be rotated by an actuator which will be described hereinafter to distribute the gobs to desired chutes 70, 71, 72 ... of desired working

sections. The chutes, which are immovable, are concentrically located.

As can be seen in Fig. 2, the scoop 20 has a vertical shaft portion 21 which is rotatably supported in a body 12 of the apparatus. The scoop 20 has, at its lower end, an arcuate distributing portion 22. Also shown is a funnel 24 for certainly receiving the gobs M.

A plurality of rollers 30 are provided on the outer periphery of the vertical shaft portion 21 in a concentric arrangement. The rollers 30 are spaced from each other in a circumferential direction of the vertical shaft portion 21.

As can be seen from Fig. 3, the rollers 30 are rotatably supported on and by shafts 31 which are secured to the vertical shaft portion 21 of the scoop 20 and which extend perpendicularly to the vertical shaft portion 21. Between the roller 30 and the vertical portion 21 there is a washer 33.

The foregoing discussion directed to the scoop 20 is also applicable to the scoop 25.

The actuator for rotating the scoop 20(25) has a cylindrical cam 40(45) which has a spiral projection 41(46) forming a cam surface which can be engaged by the rollers 30, so that the rollers 30 roll on and along the spiral projection 41(46). The cams 40 and 45 are secured to a common rotational cam shaft 49 which is connected to the servo-motor 50 and which extends perpendicularly to the vertical shaft portion 21 of the scoop 20(25). The spiral projection 41(46) can be replaced with a spiral groove in which the rollers are engaged.

As can be understood from the drawings, according to the present invention, the opposite side faces (cam surfaces) of each turn of the spiral projection 41(46) are held by two rollers 30, 31, and accordingly backlash between the cylindrical cams and the rollers can be minimized.

The servo-motor 50 properly controls the rotation of the rotational cam shaft 49, in accordance with a cam profile of the spiral projections (grooves) 41 and 46, the angular distance between the rollers 30, the position of the stationary chutes 70, 71 ..., the sequence of the gob forming operation, the operational speed, and so forth.

The control perse is well known and the present invention is not directed to the control method.

As can be understood from the above discussion, according to the present invention, the cooperation of the cylindrical cam(cams) having a spiral projection(s) or groove(s) and the rollers provided on the outer periphery of the scoop(s) enables the scoop(s) to rotate smoothly with a small drive force. Furthermore, according to the present invention, the drawbacks of the prior art that a large drive motor is needed, an endurance is decreased due to the frictional wear, and a positional deviation

tends to occur, as mentioned above, can be eliminated.

In addition to the foregoing, according to the present invention, no complex mechanism for converting the direction of the movement is necessary, unlike the prior art in which the rack and pinion mechanism is used as mentioned above.

According to the present invention, requirements of a high precision control of the scoop and a realization of a small and compact distributing apparatus can be satisfied.

Claims

1. An apparatus for distributing gobs which are fed from a feeder (60) to desired immovable chutes (70, 71...) of a bottle making machine, characterised by a rotatable scoop (20, 25) which has a shaft portion (21) rotatably supported by a body (12) of the apparatus and which rotates about the axis of the shaft portion (21) to selectively connect the chutes to the feeder, and an actuator which comprises rollers (30) provided on the shaft portion (21) of the scoop and at least one cam (40, 45) having a spiral cam surface (41, 46) on which the rollers (30) can roll, said cam (40, 45) being connected to a drive for rotating the cam, so that the rotation of the cam (40, 45) causes the rotation of the scoop(20, 25).

2. An apparatus according to claim 1, wherein said cam (40, 45) has a cam shaft (49) secured thereto so as to rotate together, said cam shaft being connected to the drive.

3. An apparatus according to claim 2, wherein said shaft (49) extends in a direction perpendicular to the shaft portion (21) of the scoop.

4. An apparatus according to claim 1, wherein said rollers (30) are located on the outer periphery of the shaft portion (21) of the scoop in a concentric arrangement.

5. An apparatus according to claim 1, wherein said rollers (30) have shafts (31) on which the rollers are rotatably supported, said shafts (31) being secured to the shaft portion (21) of the scoop to extend in a direction perpendicular thereto.

FIG. 1

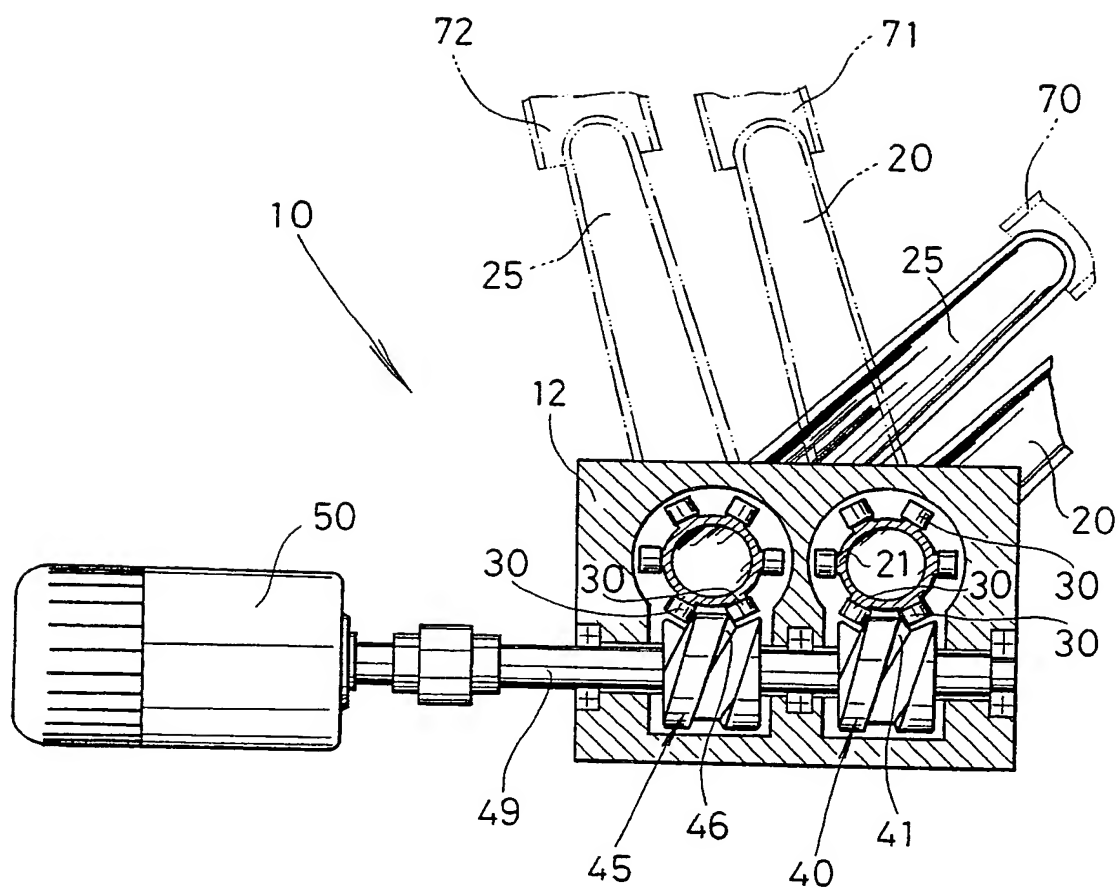


FIG. 2

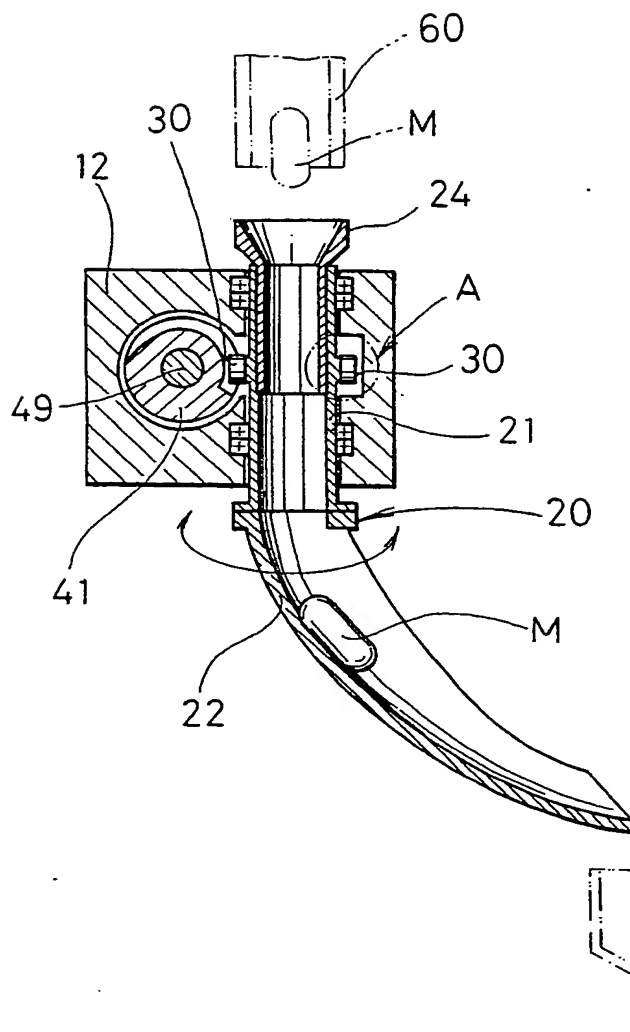
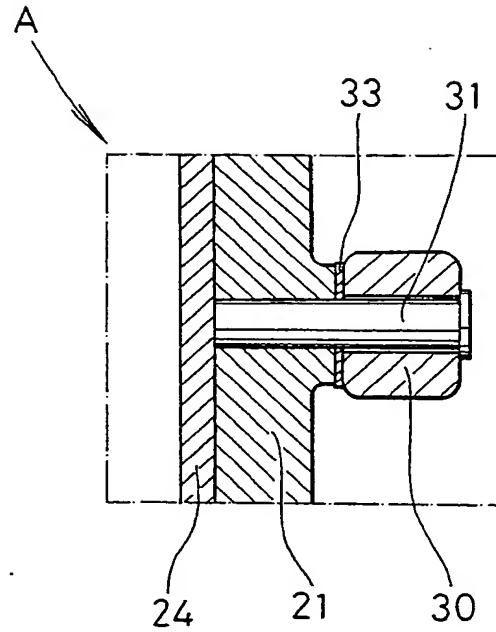


FIG. 3





DOCUMENTS CONSIDERED TO BE RELEVANT			EP 87309874.3
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ⁴)
A	US - A - 3 775 083 (NEBELUNG et al.) * Abstract; column 3, line 46 - column 4, line 7; fig. 4 * --	1-3	C 03 B 7/14
A	GB - A - 1 474 663 (FABRICACION DE MAQUINAS) * Page 2, lines 56-97; fig. 1-5 * --	1-3	
A	US - A - 4 599 101 (DOUGLAS et al.) * Abstract; column 4, lines 24-40; column 5, lines 7-48; fig. 5,10 * --	1-3	
A	US - A - 4 379 715 (GARZA) * Abstract; column 4, lines 3-13; fig. 1 * ----	1-3	TECHNICAL FIELDS SEARCHED (Int. Cl. ⁴) C 03 B
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 05-04-1988	Examiner HAUSWIRTH
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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